

Mike Gruber

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Automation, Turnkey

• Destackers, Servo Transfer, Press Loaders, Linear Robots

Conveyors

 Electric Shaker Scrap Conveyors, Magnetic Beltless Conveyors, Belt Conveyors

Controls Upgrades

Stamping Press (mechanical and hydraulic), Feed Lines & Automation

- Press control specific electronics from Cieco and Toledo Integrated Systems
- PLC Based: Allen Bradley, Siemens, Mitsubishi

Control Add-ons for Presses

 Safety Touch Buttons, Tonnage Monitors, Programmable Limit Switches, AutoCells, Process Monitoring, ...

Die Lubrication Systems

Fabrication Equipment

• Lasers (plate, tube, coil fed), Press Brakes, Shears, ...

Feed Lines

 Servo Feed Lines, Cut-to-Length Lines, Coil Up Enders, Stackers

Presses, Hydraulic

• C frame, Straight Side, Four Post

Presses, Mechanical

 Servo Presses, Crank Presses, Eccentric Presses and Link Presses

Quick Die Change

 Clamps – Hydraulic & Mechanical Bolster Extensions, Die Lifters – Air, Hydraulic & Spring, Die Align, Die Carts

Vibration

Vibration Isolation and Leveling (static and dynamic)



CoilMate*/Dickerman*





























